



TUBEROLL ENGINEERING SHEET

DATE _____

Company _____

Address _____

Contact _____

Phone _____

Fax _____

Email _____

MACHINE DATA

Notes:

Line number/name _____
Pulley diameter _____
Speed _____
Tension/take up force _____
Take up type (screw, etc.) _____
Transition length _____
Amps _____
Motor HP _____
Temperature _____
Coefficient of friction _____
Head pressure Psi _____
Air cylinder diameter _____

PRODUCT DATA

Notes:

Smallest tube mandrel ID _____
Smallest tube OD _____
Smallest wall thickness _____
Largest tube mandrel ID _____
Largest tube OD _____
Largest wall thickness _____
Paper type _____
Number of plies _____
Width of paper _____

BELT DATA

Notes:

Width _____
Inner length _____
Overall thickness _____
Strength _____
Non-marking property requirement _____

PRESENT BELT

Notes:

Present belt type _____
Present lifetime- hours _____
Present lifetime/quantity produced _____
Present belt failure _____